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Public reporting burden for this collection of information is estimated to average 1 hour per response, inclugathering and maintaining the data needed, and completing anyl reviewing the collection of information. St collection of information, including suggestions for reducing this burden to Washington Headquarters Service Davis Highway, Suite 1204, Arrington, VA 22202-4302, and to the Office of Management and Budget. Papers 1. AGENCY USE ONLY (Leave blank) 2. REPORT DATE FINAL 01 Jun 94 To 31 Oct 97 5. FUNDING NUMBERS 4. TITLE AND SUBTITLE AASERT94 FABRICATION OF FUNCTIONAL CERAMIC COMPOSITES -F49620-94-1-0334 ZINC OXIDE ON ORGANIC SELF-ASSEMBLED MONOLAYERS 3484/XS 6. AUTHOR(S) 61103D DR CHAIM N. SUKENIK 8. PERFORMING ORGANIZATION 7. PERFORMING ORGANIZATION NAME(S) AND ADDRESS(ES) REPORT NUMBER DEPT OF CHEMSITRY CASE WESTERN RESERVE UNIVERSITY 10900 EUCLID AVENUE CLEVELAND, OH 44106-7078 10. SPONSORING / MONITORING 9. SPONSORING / MONITORING AGENCY NAME(S) AND ADDRESS(ES) AGENCY REPORT NUMBER AFOSR/NL 110 DUNCAN AVE ROOM B115 BOLLING AFB DC 20332-8050 MAJ HUGH C. DE LONG 11. SUPPLEMENTARY NOTES

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13. ABSTRACT (Maximum 200 words) This films and multilayers of functional ceramics have a number of important applications including dielectrics, magnetic recording media, piezoelectric transducers, and integrated optical devices. Variously functionalized self-assembled monolayers, attached to single-crystal silicon substrates, were used to direct the deposition of thin films of the oxides of titanium, zine, iron, and zirconium, at low temperatures and ambient pressures. The films were uniform, adherent, and pore-free and were, in many cases, comprised of micro-crystalline oxide particles. The monolayer functionality found to be most generally useful for these purposes included hydroxyl, carbox ylate, and sulfonate functionality. In some cases the films contained desirable forms of the oxides that were different than those normally obtained i.e., the anatase form of titania as opposed to tutile; and the tetragonal form of zirconia as opposed to the monoclinic version. The patterning of the oxide films by patterning th underlying monolayer was also demonstrated. The project developed new technologies for the production of functional ceramics hy creating template for their deposition from solution and as such is a first step towards the generalized control of microstructural and crystallographic order by interface design in composite organic/ inorganic materials.

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Final Technical Report for Air Force Office of Scientific Research

Fabrication of Functional Ceramic Composites
AFOSR AASERT Proposal (AFOSR #F49620-94-1-0334)
Project Period: July 1, 1994 - June 30, 1997

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Abstract (100-200 words)

Thin films and multilayers of functional ceramics have a number of important applications including dielectrics, magnetic recording media, piezoelectric transducers, and integrated optical devices. Variously functionalized self-assembled monolayers, attached to single-crystal silicon substrates, were used to direct the deposition of thin films of the oxides of titanium, zinc, iron, and zirconium, at low temperatures and ambient pressures. The films were uniform, adherent, and pore-free and were, in many cases, comprised of micro-crystalline oxide particles. The monolayer functionality found to be most generally useful for these purposes included hydroxyl, carboxylate, and sulfonate functionality. In some cases the films contained desirable forms of the oxides that were different than those normally obtained: i.e., the anatase form of titania as opposed to rutile; and the tetragonal form of zirconia as opposed to the monoclinic version. The patterning of the oxide films by patterning the underlying monolayer was also demonstrated. This project developed new technologies for the production of functional ceramics by creating templates for their deposition from solution and as such is a first step towards the generalized control of microstructural and crystallographic order by interface design in composite organic/inorganic materials.

Publications - Conference Proceedings

- Mark R. De Guire, Hyunjung Shin, Rochael Collins, Monika Agarwal, Chaim N. Sukenik, and Arthur H. Heuer, "Deposition of Oxide Thin Films on Silicon Using Organic Self-Assembled Monolayers," in Integrated Optics and Microstructures III, Massood Tabib-Azar, ed. Proc. SPIE 2686, pp. 88-99 (1996).
- 2. Hyunjung Shin, Monika Agarwal, Mark R. De Guire, and Arthur H. Heuer, "Deposition Mechanism of Oxide Thin Films on Self-Assembled Organic Monolayers," Proceedings of the workshop on Synergistic Synthesis of Inorganic Materials, M. Rühle and F. Lange, eds. Acta Mater. (in press).
- 3. Mark R. De Guire, Thomas P. Niesen, Jurand Wolff, Sitthisuntorn Supothina, Joachim Bill, Fritz Aldinger, & Manfred Rühle, "Synthesis of Oxide and Non-oxide Inorganic Materials at Organic Surfaces," Proceedings of the workshop on Grain Boundary Dynamics of Precursor-Derived Covalent Ceramics. Schloss Ringberg, Germany, 10-14 November, 1996. F. Aldinger and J. Bill, eds. Wiley-VCH Verlagsgesellschaft mbH (submitted for publication).

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- 1. Shin, R. J. Collins, M. R. De Guire, A. H. Heuer, and C. N. Sukenik, "Synthesis and Characterization of TiO₂ Thin Films on Organic Self-Assembled Monolayers: I. Film Formation from Aqueous Solutions," J. Mater. Res. 10 [3] 692-8 (1995).
- Shin, R. J. Collins, M. R. De Guire, A. H. Heuer, and C. N. Sukenik, "Synthesis and Characterization of TiO₂ Thin Films on Organic Self-Assembled Monolayers: II. Film Formation via an Organometallic Route," J. Mater. Res. 10 [3] 699-703 (1995).
- 3. Rochael J. Collins, Hyunjung Shin, Mark R. De Guire, Arthur H. Heuer, and Chaim N. Sukenik, "Low Temperature Deposition of Patterned TiO₂ Thin Films Using Photopatterned Self-Assembled Monolayers," Appl. Phys. Lett. 69 [6] 860-2 (1996).
- 4. Hyunjung Shin, Monika Agarwal, Mark R. De Guire, and Arthur H. Houor, "Solid State Diffusive Amorphization in TiO₂/ZrO₂ Bilayers," J. Am. Ceram. Soc. 79 [7] 1975-8 (1996).
- 5. Collins, R.J. and Sukenik, C.N. "Sulfonate-Functionalized, Siloxane-Anchored, Self-Assembled Monolayers", Langmuir 11, 2322-2324 (1995).
- Collins, R.J.; Bae, I.T.; Scherson, D.A.; and Sukenik, C.N. "Photocontrolled Formation of Hydroxyl-Bearing Monolayers and Multilayers", <u>Langmur</u> 12, 5509-5511 (1996).
- 7. Monika Agarwal, Mark R. De Guire, and Arthur H. Heuer, "Synthesis of $Zr()_2$ and $Y_2()_3$ -doped ZrO_2 Thin Films Using Self-Assembled Monolayers" J. Am. Ceram. Soc. (accepted for publication).
- 8. Monika Agarwal, Mark R. Dc Guire, and Arthur II. Heuer, "Synthesis of Yttrium Oxide Thin Films With and Without the Use of Organic Self-Assembled Monolayers," <u>Appl. Phys. Lett.</u> (in press).
- 9. Hyunjung Shin, Mark R. De Guire, and Arthur H. Heuer, "Electrical Properties of TiO₂ Thin Films Formed on Self-Assembled Organic Monolayers on Silicon," submitted to J. Appl. Phys.

Patents

- 1. Mark R. De Guire, Chaim N. Sukenik, and Arthur H. Heuer, "Synthesis of Metal Oxide Thin Films," U.S. Patent No. 5,352,485, issued 4 October 1994.
- Mark R. De Guire, Chaim N. Sukenik, and Arthur H. Heuer. "Synthesis of Metal Oxide Thin Films," U.S. Patent No. 5,545,432, issued 13 August 1996 (Continuation in part of U.S. Patent No. 5,352,485.)

Doctoral Theses (completed or in progress)

- 1. Hyun-Jung Shin. "Deposition Mechanisms and Electrical Properties of TiO₂ Thin Films on Self-Assembled Organic Monolayers on Si," August 1996.
- 2. Monika Agarwal, "Low Temperature Synthesis of Zirconia Thin Films," August 1996.
- 3. Rochael J. Collins, "Functionalized Self-Assembled Monolayers as Templates for Mineral Oxide Thin Film Deposition," January 1997.
- 4. Sitthisuntorn Supothina, "Synthesis of Functional Ceramic Coatings on Ceramic Powders Using Organic Self-Assembled Monolayers," December 1998 (expected).

Master's Theses

- 1. Hyunjung Shin, "Synthesis of TiO₂ Films on Self-Assembled Organic Monolayers on Silicon," May 1994.
- 2. Mou Maiti, "Synthesis of Iron Oxide Thin Films on Organic Templates on Silicon," August 1994.
- 3. Sitthisuntom Supothina, "Deposition of ZnO Thin Films on Self-Assembled Organic Monolayers on Silicon," January 1996.

Senior Undergraduate Theses

- 1. Charles Baldwin, "The Deposition of Monolayer Coatings on Surgical Steel", May 1996
- Jeffrey Pfefferkorn, "Synthesis and Characterization of Self Assembled Monolayers Containing Activated Esters", May 1997

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